

CAPACITY

INTERNAL WORKING DIMENSIONS

Craneage Capacities: 2 Tonnes , 3 Tonnes, 10 Tonnes, 16 Tonnes

Fabricated rings and discs up to: 7000 Dia.

Bar Lengths up to: 8000mm

Furnace Type	No.	Length (mm)	Width (mm)	Height (mm)	Max Weight (kg)	Max Temp (°C)
Electric Top Hat	1	3000	2500	1850	10,000	1050
Electric Top Hat	2	4300	3200	2200	10,000	1050
Gas Fired Top Hat	3	8000	7000	1250	30,000	980
Electric Top Hat	4	7300	3200	1850	15,000	850
Electric Top Hat	5	2000	1800	1000	2,000	1100
Electric Top Hat	6	2000	1800	1000	2,000	1100
Electric Top Hat	7	2100	2100	1250	3,000	1050
Electric Top Hat	9	1250	1150	700	500	1150
Electric Top Hat	10	4300	3200	2200	10,000	1050
Electric Calm Shell	11	500	500	250	100	1150

Rapid water quench from furnace number 9 < 25 seconds

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